

PRODUCTS GUIDE

- Fitting Series
- Control Series
- Valve Series
- Vacuum Series
- Actuator Series
- Tube Series
- Plarailchains Series



PRODUCTS INFORMATION

PISCO supplies wide variety of pneumatic equipment supporting all industrial activities.

NIHON PISCO applies the most thoroughgoing quality management to all its products.

This means that pneumatic equipment of NIHON PISCO reaches our customers all over the world after clearing the most exacting inspection of all its processes of design, development, production, sales and after-sale service. And we make sure that the voice of users are fed back into our production and reflected in our products. NIHON PISCO also obtains ISO 14001 certification and actively participates in environmental management activities.



ISO 9001 certified [International standards for quality assurance]



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Tube Fitting Series

Quick-fitting joint Compression fitting Barb joint

Control Series

Speed control valve Pressure control valve Filter, Regulator and Dryer Pressure sensor & Switch





Manually operated valve Solenoid valve (stand alone type · manifold type)

Vacuum Series

Vacuum Generator Rotary Vacuum Pump External Vacuum Controller Saction Cup Vacuum accessories





Actuator Series

Lever gripper Parallel gripper

Tube Series

Straight tube Multi-core Planar tube Coiling tube



Plarailchains Series

Cable, hose protecting and guiding devices



Environmental Policy - Slogan PISCO, Doing its best to Help Keep the Earth Health !



-\$3

Products with the above mark on this catalog have an optional S3 specification: "No copper alloy" and "Low level ozone resistance" are available.No copper alloy is applied for metal parts and Low level ozone resistance is considered for seal rubber.



Fitting Series

Tube Fitting



- This quick-fitting joint is used in pneumatic piping.
 The Tube Fitting comes in a wide variety of models to meet all your needs in pneumatic piping.
- Clean wash specification, best suitable for various production processes where foreign particles and oil are not welcome, is prepared. (Option for Clean-room Package specification)

Specificat	tions		
Fluid admitte	d	Air, water (conditional)
Max. pressu	re range	145psi	1.0MPa
Negative pres	ssure range	-29.5in. Hg	-100kPa
Service tempe	rature range	32 ~ 140°F	0 ~ 60°C

Tube Fitting Mini-Type Minimal Fitting



- This ultra-small quick-fitting joint is used in pneumatic piping.
 The quick-fitting joint is 40% smaller than the standard
- The quick-fitting joint is 40% smaller than the standard type Tube Fitting.
 The elliptical, ultra-small release ring facilitates connecting
- The elliptical, ultra-small release ring facilitates connect and disconnecting the tube.
 Tube diameter is available from 1.8mm.

Specifications

Fluid admitted	Air				
Max. pressure range	145psi	1.0MPa			
Negative pressure range	-29.5in. Hg	-100kPa			
Service temperature range	32 ~ 140°F	0 ~ 60°C			



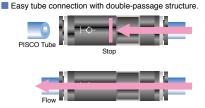
- The Minimal Fittings are ultra-small, barbed joints for pneumatic piping.
 Minimal Fittings are optimal for piping vacuum equipment.
- Minimal Fittings are optimal for piping vacuum equipment.
 Minimal Fittings are most suitable for small equipment and/or space saving piping.

Specifications			
Fluid admitted	A	ir	
	Compression type	145psi	1.0MPa
Max. pressure range	Barb type	73psi	0.5MPa
	With vacuum tube	58psi	0.4MPa
Negative pressure range	-29.5in. Hg	-100)kPa
Service temperature range	32 ~ 122°F	0~	50°C

Stop Fitting



The flow-shut mechanism will operate to stop the air flow when the tube is disconnected and allow air flow when the tube is connected.



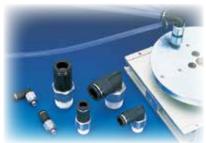
Color Cap



- Color caps can be used for identification of different applications of the joints.
 Installation of cap to a tube fitting with which the release-
- Installation of cap to a tube fitting with which the releaserings adjoin each other is possible. (Union Y: PY, etc.) Lock function built-in cap for oval or round release-ring of Tube Fitting Mini-type.



Rotary Joint



- The Joints incorporating a bearing, are suited for fast swiveling and swinging connections.
 - Allowable No. of revolutions

Tube dia.	Ø4, Ø ⁵ /32	Ø6, Ø ³ /16, Ø ¹ /4	Ø8, Ø ⁵ /16
r.p.m	500	500	400
Tube dia.	ø10, ø³/8	Ø12, Ø1/2	
r.p.m	300	250	

High Rotary Joint Multi-Circuit Rotary Joint Main Block



The High Rotary, employing two bearings, is suitable for high-speed swiveling and swinging connections where the Rotary Joint cannot cover.

Allowable No. of revolutions

RHC, RHL type							
Tube dia.	Ø4, Ø ⁵ /3	2	ø6, ø ³ /	/16, Ø ¹ /4	¢	0 8, 0^{5/}1 6	
r.p.m	1500		1200			1200	
Tube dia.	ø10, ø ³ /8		ø12, ø1/2				
r.p.m	1000		1000				
RHF, RHS ty	RHF, RHS type						
Thread size (R, R1)	01		02	03		04	
r.p.m	1200		1200	900		900	

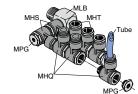


- Best suitable for piping of index tables or other rotary equipment.
- A single block can serve 4 circuits, 6 circuits or 8 circuits. Number of circuits

4	6	8					
4 circuits	6 circuits	8 circuits					
	4	4 6					



- This assembly type manifold is used in concentrated branching.
- For the same flow rate, the outer dimensions of Main Blocks are about a half of those of the steel piping.







- This add-on type concentrated branching joint serves two lines the same time
- The Block can be added freely to the other by simply fitting in. With the 107 series, the air outlet can be positioned in any
- desired side direction.
- The release ring can have different color for each line. Any number of Blocks can be added when used with
- cylinders. The Junction Block can be used for circulating cooling water of about 40°C (104°F). (Use the insert ring.)



- The Socket comes with a stop mechanism that stops air flow with the removal of the plug. As an option the plug comes with either a silencer to
- reduce noise when its disconnected or a check valve to prevent residual pressure released. E3. E7 Series 20 Series





- With connectors, you can connect or disconnect multiple pipings simultaneously, Male Body making it easy to move or maintain emale Body the equipment. With connector bands, multiple conn connectors can
- be stacked in series or parallel for simultaneous connection of pipinas.

nector Band, QB-T nnector Band, QB-H (For parallel connection)

Tube Fitting Stainless SUS316 Series Tube Fitting Stainless SUS316 **Compression Fitting Series**



- Push-in fitting made of SUS316, which is highly resistant to corrosion
- Best suitable for industries of food processing, chemicals, medical care, semiconductor manufacturing.



- Compression fitting made of SUS316, which is highly resistant to corrosion
- Best suitable for not only chemical industries but also for special environments requiring airtightness

Tube Fitting Stainless SUS304 Series, Stainless SUS303 Equivalent Corrosivity Series



- Push-In Fitting of corrosion resistant stainless steel SUS304
- SUS304 Series serves best where strength is required or the atmosphere contains chemicals.And SUS303 Equivalent Corrosivity Series is best suitable for corrosive atmosphere.

Minimal Fitting Stainless SUS303 **Equivalent Corrosivity Series**



- This ultra small barb fitting is best suitable for requiring corrosive resistance or use in chemical atmosphere where space-saving piping is required.
- Compared to conventional model, the size is max. 15% smaller to the height.(Subject models:Female Screw Banjo / SLH, Female Screw Banjo Tee / SLB)



- The chemical specification fitting is the answer multifarious needs in various fields of application.
- The fitting is made of PPS (polyphenylene sulfide) which possesses excellent heat resistance, noncombustible and chemical resistant. The seal is made of fluorine rubber.
- No need to worry about rust because these joints are 100%-resin products. Since they conform to the Food Sanitation Act and are completely oil-prohibited specifications, they are perfect for food-related applications

Tube Fitting Chemical Series Tube Fitting EG



The Tube Fitting EG series are anti-static type quick-fitting joints

Fitting Series

Tube Fitting Anti-Spatter Tube Fitting Brass



- The joint made of a flame-retardant resin is highly resistant to spatters. (UL94 V-0 equivalent)
- The cover prevents malfunction of the release ring due to spatter
- These joint models can be used with anti-spatter tubes also



- Not only the body but also the release ring is made of brass, so that these models feature excellent flame resistance, heat resistance and spatter resistance.
- The models with the cover prevent the entry of spatter, dust or dirt into the joint. This advantage will be complemented by the use of anti-spatter tubes.

All Brass Compression Fitting



- Best suitable for Auto Industry and Thermal Control for mold tooling
- By using special brass in the main metal body, this product line has achieved the high resistant performance against water corrosion
- It does not require connecting sleeve, therefore, no more need to worry about installing or missing sleeves.

Tube Fitting PP Series, Tube Fitting Clean-room Ready Die Temperature Control Fitting SUS303 Equivalent Corrosivity



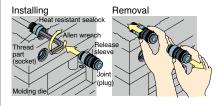
- Suitable for clean environment as PP (Polypropylene) is applied for the body material.
- Screw material can be chosen from PP, SUS304 and SUS303 Equivalent depending on applications.
- No metal component is exposed to fluid admitted. (Except for SUS304 and SUS303 equivalent screw type.)
- Clear (semitransparent) color used for the resin body makes it possible to confirm visually the fluid (liquid) inside
- Add inch size selection



- Non-spattering lubrication is used in clean-room ready tube fittings
- Standard, mini and minimal type fittings and Minimal Fitting Stainless SUS303 like Corrosivity Series are available.



Joint part can be separated from the threaded part. (Die Temperature Control Fitting)





- Realizes high pull-out strength, sealability, chemical and heat resistance. Suitable for chemical liquid pipng in semiconductor manufacturing process
- This item is NOT available for U.S.A market.
- Clean washing and clean packaging realize ISO class 6 cleanliness.

Control Series

Speed Controller Series Speed Controller Large-Flow type Speed Controller Low Flow-Rate type



- Speed Controllers regulate the operation speed of pneumatic actuators.
- A variety of types is available. Standard type, Large flow type for high speed operations. Low flow type for low speed or fine tune of operation speeds, and Constant flow type for low cost solutions or tamperproof environments.
- Clean-room Package, best suitable for speed control in cleanroom, is prepared. (Optional)



- Best suitable for high-speed operation cylinder.
- For the same overall dimensions as the standard type speed controllers, it can control large flows.

B. Meter-in control





- With the number of needle rotations increased, very fine adjustments to the pace of low-speed cylinders in the "low" speed range has become possible.
- Since free flow rates are equivalent to those of standard products, return strokes can be driven at high speed.

Constant Flow Speed Controller 2-stage Speed Controller Speed Controller SUS303 Equivalent corrosivity



- This speed controller fixes the operation speed of driving device.
- It is best suited for use with mass-produced dedicated machines.
- Orifice bore from 0.1mm to 2.0mm is available in increments of 0.1mm.



- Industry's First! (Patent no. 5578502) The function of a shock absorber is built in the speed controller.
- Shock absorber is not required. With realized 2-stage exhaust flow adjustment, a similar control as a shock absorber becomes possible.
- Durability is about 3 times of a normal cylinder mounting type shock absorber.
- Adjustment of shock absorbing property is possible by the adjustment of 2nd speed (EX2 (CUSHION)) flow rate.



- Best suitable for operating where strength is required or in corrosive atmosphere.
- No copper use is achieved by applying anti-corrosive SUS303 equivalent stainless steel.

Speed Controller Anti-Spatter Speed Controller Brass Speed



- A fire-resistant resin (Equivalent to UL94 V-0) is applied for the body material.
- Both needle and joint sections are covered to prevent spattering.



- Not only the body but the release ring is made of brass, thus best suitable for high heat and spatter environments.
- No cover type is also standardized for a variety of applications.No cover type is recommended for the applications which does not require spatter resistance.

Speed Controller PP



- PP (Polypropylene) is applied for the body material to adapt to clean environment.
- Clear (semitransparent) color contributes to check sanitary condition. The body color is clear (semitransparent).

Control Series



- Speed control needle head is stored inside to prevent improvident manual operation. Requiring a flat head scew driver to turn the needle (control speed)
- Comparing to the conventional standard speed controller, the compact sizing is realized by reducing the overall height to 2/3.
- Clean-room Package is available.



- Adjust flow rate with indicator
- Smallest speed controller with indicator in the industry.
- Push-lock knob adjustable even with one hand.
- Easy identificaion of control direction.

Slot-head Speed Controller Speed Controller With Indicator Needle Valve Series



- The needle valve controls the operation speed of a pneumatic device and the transmission of air pressure . sianals
- The flow rate can be adjusted while the air is flowing.
- The needle with the stop mechanism ensures safety at full open.
- Clean-room Package, best suitable for speed control in cleanroom, is prepared. (Optional)

Needle Valve SUS316 Fluororesin Needle Valve Needle Valve Brass



- Needle Valve made of highly anti-corrosive SUS316 stainless steel.
- Best suitable for industries such as chemicals, medical care, semiconductor manufacturing, solar battery and secondary battery etc
- All parts are oil-free specification and in compliance with the Food Sanitation Act in Japan.



- Realizes high pull-out strength, sealability, chemical and heat resistance. Suitable for flow rate adjustment in semiconductor manufacturing process
- This item is NOT available for U.S.A market.
- Clean washing and clean packaging realize ISO class 6 cleanliness

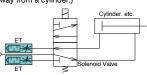


- Not only the body but the release ring is made of brass, thus best suitable for high heat and spatter environments.
- No cover type is also standardized for a variety of applications.No cover type is recommended for the applications which does not require spatter resistance

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port (EX)

Needle Valve PP Needle Valve ET Quick Exhaust Valve Series This Exhaust Needle Valve controls the exhaust flow rate. PP (Polypropylene) is applied for the body material to Compact quick exhaust valves for high speed operation of adapt to clean environment. This valve is less expensive than the speed controller. pneumatic actuators. Best suitable to install where a cylinder or like mechanism The quick exhaust valves come with built-in tube fittings. Clear (semitransparent) color contributes to check sanitary has no sufficient space around for a speed controller or Quick exhaust valves can also be used as shuttle valves condition. The body color is clear. (semitransparent) adjustment of the needle. (Note: Install the valve not far With the adjusting needle on the exhaust port, you can away from a cylinder.) regulate the speed of the actuator. P



Air suppl port (IN)

Cylinder direct

mounting port (OUT)



Fixed Orifice Joint Regulator



The fixed orifice controls air flow.

- Orifice bore: Selectable from Ø0.1 to Ø2.0mm in increments of 0.1mm. (Effective cross sectional area: from $0.006 mm^2$ to $2.5 mm^2)The fixed orifice fitting is available in 20 orifice$ sizes
- Low cost compared to needle valve. Further, it can be installed in a small space.



- When the primary pressure is introduced from the thread side, a reduced pressure comes out from the joint side.
- The Regulator comes with a relief mechanism that facilitates adjustment of devices.



When the primary pressure is introduced from the thread side, a reduced pressure will come out from the joint side. If the primary pressure is introduced from the joint side, the same pressure will come out from the thread side because of the operation of the check valve. Therefore, the pressure controller can control the pressure for advance and return of an actuator.

Check Valve



- The check valve permits the air to flow in only one direction and maintains the output pressure at constant level
- The check valve operates as low as -100kPa (1.45 psi or -29.5 in.Hg) in vacuum.

Resin Type

A new line-up of cost performance Resin made Check Valve compared to conventional metal type.

Free flow

B: Output on male side

Free flow

A: Input on male side

Check Valve, Check Valve PP for low operating pressure



- Securing of air flow becomes possible at low pressure that the conventional valve does not operate
- Cracking pressure has changed to 5kPa (0.005MPa) from 10kPa(0.01MPa) of standard type.
- Check Valve PP is applicable to water (Fluid).PP (Polypropylene) is applied for the body material to adapt to clean environment.

Silencer



- Three types of installation are available for your various applications.
- Anti-corrosion silencer element ensures long product life.

Taper Thread Type Metric Thread Type Push-in Fitting Type





In-line Union Filter Hollow Fiber Membrance Filter Pressure Gauge



- With the same convenience as the conventional vacuum filters (VFU series), the filter can be used in the positive pressure as well
- Best suitable for the applications in positive pressure where filtration accuracy is not required and easy maintenance
- Optional -S3 specification: "No copper alloy" and "Low level ozone resistance" are available



- By adopting the hollow fiber to the filter, the filtration accuracy of 0.01µm and, trapping efficiency of 99.99% has been realized
- Best suitable for semiconductor, measuring instruments, printing and medical industries
- Equipped with Blast shelter function, and Oil-free specification with stainless steel body is adopted as standard model.



Compact and lightweight pressure gauges can be installed in very limited spaces 15 Series Straight Type



Nipple Type





9

Control Series

Digital Pressure Gauge | LED Digital Pressure Sensor | 8mm width LED Digital Pressure Sensor



Easy to check pressure reading with digital display.

- Compact body.Body size: Compact 30mm width x 30mm height.
- Dust & water proof: IP65
- A power saving mode is adapted. Battery life is about 3 years.



- A LED display is used for better visibility
- Both set and measured pressures can be read on the display.
- Dual set-points type and analog output type are available.
- Tube fitting, M5 female thread and direct connections are available for installation.



- Super slim! Light weight pressure sensor with a LED display.Size: 8 (W) × 34.3 (H) × 62.1 (L) (mm
- All setting is managed with 2 push buttons.
- Character size on the LED display is 4.5mm high for better visibility
- Energy saving mode type is newly added.





- Sensor Heads and the indicator are separated. The indicator realizes a high level of visibility (Analog output type)
- Small sized sensor of 24.5mm length x 10mm width
- Three types of pressure introduction configuration is prepared.





- Sensor Heads and the indicator are separated. The indicator realizes a high level of visibility (Analog output type).Connecter type lead-wire contributes to easy wiring and maintenance.
- Small sized sensor: 25.4mm length x 8.5mm width
- Three types of pressure port configuration are prepared.
- 5 types of cable length are available.

Small Pressure Sensor 11-series Small Pressure Sensor 12-series Large Digital Pressure Sensor 31-32series



- Easily viewable LCD dual displays. High level visibility with 3-color display, 30mm x 30mm square pressure sensor
- 2-color indication depending on output. Main display: Pressure value (red or green) Sub display: Setting value (orange)
- Built-in power saving mode reduces power consumption by 30%. Unless any button is pushed during power saving mode, the main display automatically enters power saving mode in 30 seconds.

Handy Manometer



- Thin, light weight and highly functional handy pressure gauge.Usability and convenience are pursued by palm top design.
- Easily viewable large display is employed. 3 & 1/2 digits LCD display.
- Three types of pressure range are available.Compound gauge pressure, compound gauge pressure (low range) and absolute pressure indication models are selectable depending on the applications.



- Flow management and suction lift verification of small work piece are possible Flow adjustable needle valve and sensor are integrated
 - into one unit. Fuss-free plumbing and minimized installation space are realized.
- Panel mount is possible.Bracket for panel mount is available
- Dual display / 2 color indication feature
- Quick response time: Max. 50msec
 High accuracy: Max. +/- 3%F.S.

Flow Sensor FUS20 series Flow Sensor FUS8 series



- Best suitable for suction lift verification of small work
- Ultra-small and light weight Width: 8.5mm, Height: 24mm, Length: 41mm Weight : 10.7g (for ø4mm push-in fitting)
- Non-linear type sensor suitable for suction lift verification



Air Filter Mist Filter Micromist Filter Image: Complete and the second second



- The air filter is designed for draining and removal of foreign matter.(Element: 5μm)
- The plastic bowl guard does not corrode.
- The draining method is selectable between the push type and the auto drain type.



- The mist filter is designed for removal of foreign matter as well as oil mist.(Element: 0.3µm)
- The plastic bowl guard does not corrode.
- The draining method is selectable between the push type and the auto drain type.



- The micromist filter is designed for removal of foreign matter as well as oil mist. (Element: 0.01µm)
- The plastic bowl guard does not corrode.
- The draining method is selectable between the push type and the auto drain type.

Filter Regulator



The filter regulator is a regulator combined with a filter for removal of drainage and foreign material.

3 selections of pressure display



Pressure Gage Digita





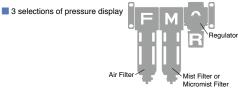
- With or without a pressure gauge and the handle position (Upper or down position) is selectable.
- 3 selections of pressure display

Regulator

Filter and Regulator Combination Unit

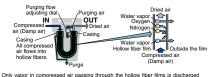


- Modular type filter and regulator unit offers variety and easy maintenance.
- Air filter and mist filter remove drainage, oil and dusts (Air filter : 5 μm, Mist filter : 0.3 μm, Micro-mist filter : 0.01 μm).



Fiber Dry



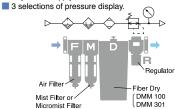


and purged outside the system by the purging air (part of dried air).

Dry Unit



 Dry Unit comes with Fiber Dry, filters and regulators.
 Being pre-assembled, Dry Units can be easily connected to your air supply.



Air Tank



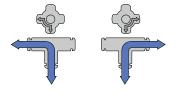
- Reducing the air and vacuum pressure fluctuations and pulsations.
- The tank is made of stainless steel. Tank capacity 0.4 ~ 10L: SUS304 equivalent. Tank capacity 20L: SUS321 equivalent.
- Tank capacity is selectable from 6 variations.
- This tank does not have any construction code for pressure vessels outside of Japan. Please check your local regulation before ordering it.

Valve Series

Change Valve



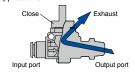
The Change Valve switches the passages of air.
 The valve made of resin is compact and lightweight.
 This highly operative valve offers easy switching of fluid passages. (switching angle: 90°)



Hand Valve (Shut off Valve) Ball Valve

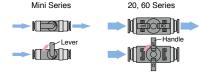


- The Hand Valve turns on and off air pressure to pneumatic devices.
- The three-directional control valve, when closed, discharges the residual pressure from the output side (device). The two-directional control valve does not have air discharge mechanism.Hand Valves come in four types for your applications.





The ball valve turns on and off the air pressure to the pneumatic equipment.
 When opened, the ball valve has no restriction of flow, thus acquiring the same flow rate as tubes.



SUS Ball Valve

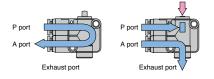


- SUS316 equivalent material for fluid contact part. Chemical and mixed gas can be used as fluid medium.
- No restriction for flow direction.

Mechanical Valve



Compact and lightweight mechanically actuated valves
 Both 2/2 and 3/2 ways valves are available.
 Stable operating force with spool valve mechanism.
 3 Ports Normally Open Type



Solenoid Valve SVA20,21 Series



Light weight, small and large-capacity solenoid valve. Effective sectional area of 18mm² for 16mm width valve is secured.

SVA20 Series(Manifold type)

- Wiring is minimized by the manifold piping and concentrated wiring. And individual plug-in connectors of manifold piping are selectable.
- Dual-pressure-use type is prepared. This valve features a partitioned supply air port in its manifold and enables two different pressure to be controlled at the same time.



Solenoid Valve SVR Series Solenoid Valve SVB Series Sub-D connector



- Compact, yet keeps large capacity. Limited space can be utilized.
- Controlled pressure can be applied from 0MPa.
- The dimensions of manifold mount holes are same as ones of discontinued SVA 10 series.
- The replacement of intake and output port is easy. The cartridge joints can be changed only by pulling out the lock pins.





- Basic solenoid valves with excellent cost performance
- Push & lock type manual override for easy maintenance
- 5/2, 3/2 and 5/3 way valves are available.
- Two body colors, black or white, are available.



- Best suitable for space saving wiring for PISCO products. (Applicable PISCO products : Solenoid Valve SVR10, SVA20 series, Vacuum Generator VZ & External Vacuum Controller VZP)
- Selectability of cable lead-out direction (Fitting side or Valve side) permits wiring in limited space.

Actuator Series

Closing Gripper



Compact and lightweight stainless steel grippers

The blank fingers can be installed on the gripper with a single screw.

Spring-loaded floating type prevents the works from being damaged.

Opening Gripper



- Compact and lightweight stainless steel grippers.
- No dedicated fingers are needed for works of simple shapes.
- The work stopper assures stable gripping.



High accuracy. Chucking on both inside and outside diameter is possible.

Sensor mountable type realizes broad utility.

Parallel Gripper Multi-type Parallel Gripper Basic type



High accuracy. Chucking on both inside and outside diameter is possible.

Basic type with right weight and compact body.

Harmo Gripper Compact air gripper with large gripping force thanks to elliptical cylinder design. Lightweight gripper with engineering plastic body

Lever Type Gripper

Parallel Type Gripper



Rotary Actuator



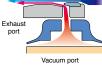
Vacuum Series

Vacuum Generator Vacuum Generator VRL Vacuum Generator VVV

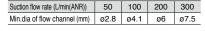


- Vacuum Generators create vacuum from compressed air. Being used with vacuum pads, it is used in pick & place applications
- A variety of performance and installation types to meet your applications are available. Air supply

The compressed air supplied I he compressed air supplied from the air supply port is formed into a highspeed jet by the nozzle and attracts the air from the vacuum port. And the attracted air is discharged together with the compressed air



- VRL conveys small, irregular materials, such as particles, powder and fibers on the air current.
- The works sucked in from the suction port pass through the inside of vacuum generator enables conveyance of works through a tube.
- An optimal vacuum generator can be selected according to the work size and quantity.





- Multi-stage nozzle vacuum generator ensuring high vacuum pressure and high vacuum flow by low (0.35MPa) air supply
- Not only suction transport application but vacuum packing, defoaming, or deaeration application is also recommended.
- Suction(Vacuum) flow rate is approximately 1.5 times of air consumption flow rate.
- Vacuum port is distributed into 3 ports.

Large Flow Vacuum Generator VLM Vacuum Generator VG

port



- Multi stage nozzle ejector ensuring high vacuum of -94kPa. Large suction flow rate of Max. 1,110ℓ/min[ANR] with multi laver structure.
- Excellent in ozone resistance.
- Silencer installing direction is selectable.
- Body can be fixed freely with two brackets.



- All-in-one type vacuum generator
- Vacuum generator with standard built-in vacuum filter comes with optional vacuum making solenoid valve, vacuum release solenoid valve and vacuum sensor.

Vacuum Generator VK



Modular type vacuum generator

- Wide variety of combinations to meet your specific vacuum requirements.
- Vacuum making solenoid valve, both solenoid and air timer type release valve, mechanical and electronic vacuum switch are available.

Stand alone and manifold types are available.

Vacuum Generator VJ



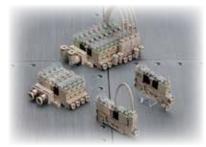
- All-in-one type vacuum generator.
- Built-in pressure controller in vacuum release valve prevents lightweight work pieces being blown away from the vacuum pad.
- Pressure release mechanism in vacuum release circuit for faster release of vacuum.
- Double solenoid and single solenoid (Normally closed or opened) types are available with vacuum making solenoid valve

Vacuum Generator VX



- Extremely compact and lightweight all-in-one vacuum generator for fast cycle vacuum systems
- Double solenoid and single solenoid (Normally closed or opened) types are available with vacuum making solenoid . valve
- Lightweight and compact in size; manifold series has been added to the VX type series which features a high-cycle vacuum system.

Vacuum Generator VN



- Space-saving Vacuum Generator best suitable for highspeed and stable response. The height is lowered for small space use.
- High speed, yet stable response is realized (ON/ OFF=Max. 5msec.)Direct operated solenoid valve is used for the main valve
- Improve workability in plumbing and maintenance with a lead wire connector of the vacuum analog output sensor.



Vacuum Generator VO



- 31.5-mm wide vacuum generator designed to optimize the control of large vacuum flows.
- Three different types of ejector system-compatible units are offered: a single-nozzle type, a two-stage nozzle type and a twin-nozzle type.
- The twin-nozzle type, which is easy to use, is the most durable unit for extended-duration vacuum adsorption and transport applications.
- The 2-stage nozzle type's vacuum suction rate has been increased by approximately 40% compared to conventional types.
- Reduce exhaust noise from 85dB to 78dB in a silencer exhaust type. (*Selected and tested a standard type by Pisco)

Vacuum Generator VZ



- Small in size and lightweight. Designed for dedicated use in combination with manifold, these VZ type vacuum generators are compatible with both ejector and vacuum pump systems.
- Featuring a built-in air pressure release valve, the VZ type vacuum generator is not only capable of releasing large quantities of air, but it can also substantially reduce vacuum release time.
- Wiring for the supply valve and air release valve is effectively concentrated in one bundle.
- Renew a pressure display. Improve visibility, workability and energy-saving. Reduce 20% of power consumption.



Rotary vacuum pump with high efficiency.

- Corresponding to energy saving. Pumping speed per wattage (power consumption) is top level in the industry. 1.0/1.2L/min. (pumping speed) /W (motor power) (50/60Hz)
- Light weight and compact.Specially designed rotor makes space saving possible.
- Low noise operation and low vibration are realized by balanced design on rotary units.
- Low heat generation,Long service life, and Low generation of dust.
- Environmental correspondence and safety design. Correspondence to RoHS and CE marking.

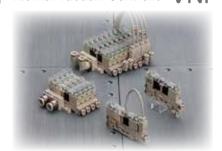
External Vacuum Controller VJP External Vacuum Controller VXP External Vacuum Controller VNP



- External Vacuum Controller controls vacuum and release air flow
- Built-in pressure controller in vacuum release valve prevents lightweight work pieces being blown away from the vacuum pad.
- Pressure release mechanism in vacuum release circuit for faster release of vacuum.
- Double solenoid and single solenoid (Normally closed or opened) types are available with vacuum switching solenoid valve.



- External Vacuum Controller controls vacuum and release air flow.
- The response characteristics of supply valve is maximized to realize a high-cycle vacuum system



- External Vacuum Controller controls vacuum and release air flow.
- Best suitable for the fields which requires space-saving and high speed.
- Applying direct acting valve does not require compassed air at vacuum supply
- Improve workability in plumbing and maintenance with a lead wire connector of the vacuum analog output sensor.
- Renew a pressure display. Improve visibility, workability and energy-saving. Reduce 20% of power consumption



- Recommendable to semiconductor related equipment (chip mounter and handler) and vacuum transfer equipment for miniature work piece.
- Ultra small yet large vacuum flow control is possible. 8.5L/min[ANR] at vacuum supply -80kPa

- control of large vacuum flows.
- Small in size and lightweight. External Vacuum Controller with bundled wiring dedicated to manifold mount.
- Renew a pressure display. Improve visibility, workability and energy-saving. Reduce 20% of power consumption.

Vacuum Series

Suction Cup Standard Type Suction Cup Sponge Type Suction Cup Bellows Type -63



- General-type pad suitable for thick and flat work and Deep-type pad for spherical fruits (apple, etc.) or ball are available.Small-sized cup is applicable to semiconductor parts.
- Existing cup holder (A,B,C,D,E type) are downsized and realized space saving
- Pad dia.: ø0.7mm to ø200mm
- Pad material: 10 types
- Pad shape: 3 types (general-type, deep-type, small-type)
 Holder shape: 14 types



- Best suitable for work like an external wall material of building, small stone and seashell
- Existing cup holder (A,B,C,D type) are downsized and realized space saving.
- Sponge Type added silicone material has a stronger mechanical strength and a better abrasion resistance than the conventional type.
- Pad dia.: ø10mm to ø100mm
 Pad material: 2 types
 Holder shape: 11 types





- Best suitable for retort packagings or bags for packaged foods
- Existing cup holder (A,B,C,D type) are downsized and realized space saving.
- Since the resin attachment is fit into our bellows suction cup, it can correspond to the inclined position of work.

Attachment

- Pad dia.: ø6mm to ø100mm
- Pad material: 8 types
 Holder shape: 14 types



-53

Suction Cup Multi-Bellows Type Suction Cup Oval Type Suction Cup Soft Type Best suitable for inclined work, retort packagings or bags Best suitable for long work like substrate or Best suitable for extracting plastic products or conveying for packaged foods semiconductor fragile work Existing pad holder (A,B,C,D type) are downsized and An extensive lineup for tiny work-piece. By adopting soft rubber pad, plastic products can be conveyed with few residual marks. realized space saving Existing pad holder (A,B,C,D type) are downsized and Pad dia.: ø10mm to ø50mm Existing pad holder (A,B,C,D type) are downsized and realized space saving Pad material: 8 types Holder shape: 11 types realized space saving Pad size: 13 type Pad material: 9 types Holder shape: 13 types Pad dia.: ø4mm to ø40mm Pad material: 5 types

- Holder shape: 16 types

Suction Cup Soft-BellowsType Suction Cup Skidproof Type Suction Cup Ultrathin Type -\$3 -S3 Best suitable for extracting plastic products or conveying Optimal for transporting oil-coated components, such as fragile work or paper. press parts vinyl sheets Dual side port type pad holder are newly introduced. The multiple pads can be connected in a line, so that it Unique pad shape contributes to preventing pieces from skidding during transport. is best suited for the vacuum transportation using multiple pads by a single vacuum source. Existing pad holder (A,B,C,D type) are downsized and realized space saving

Pad dia.: ø10mm to ø50mm Pad material: 5 types
 Holder shape: 11 types

- Existing pad holder (A,B,C,D type) are downsized and realized space saving
- Pad dia.: ø6mm to ø20mm
 Pad material: 6 types
- Holder shape: 16 types

Optimal for transporting thin components, such as paper, As the lip has been made thinner, not only has its adhesion to components been improved, but overlapping adhesion has also been minimized.

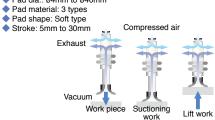
- Existing pad holder (A,B,C,D type) are downsized and realized space saving.
- Pad dia.: ø8mm to ø20mm
- Pad material: 6 types
 Holder shape: 12 types



>>>> https://en.**pisco.co.jp**/ Suction Cup Mark-free Type Suction Cup for Packaging Bag Suction Cup Flat Type -S3 -\$3 Optimal for transporting thin work pieces such as sheets or vinyl and contributing to reduce deformation and Realizes followability to work-piece and posture stabilization during conveyance. Best suitable for transporting LCD and transportation in painting and semiconductor manufacturing process wrinkling of work pieces. Release of work piece by blow-off has been improved. Two selections of rubber hardness for lip part. Existing pad holder (A,B,C,D type) are downsized and The resin suction pad is easily removed by a spanner and hexagonal key wrench from flexible adaptor without removing all unit from holder. realized space saving. Food safe complied, FDA* equivalent materials are used for work-piece attachment part. Pad dia.: ø10mm to ø30mm Pad material: 6 types Holder shape: 11 types *Note) This product is not FDA certified. Existing pad holder (A,B,C,D type) are downsized and realized space saving. Pad dia.: ø30mm to ø50mm Pad material: 1 types Holder shape: 2 types Pad dia.: ø10mm to ø30mm Pad material: 3 types Holder shape: 11 types Vacuum Cylinder Air Pincette



- The vacuum cylinder is a vacuum pad incorporating a vacuum generator and cylinder. Let compressed air flow, and your work will be held and raised under suction.
- Pad dia.: ø4mm to ø40mm





- The Air Pincette, incorporating a Vacuum Pad and Vacuum Generator in the pen-shaped body, serves well in the assembly operation of small parts
- VTB with a built-in valve features low noise and energy saving by flowing air only.
- Antistatic type has been newly introduced.



Vacuum Series

Vacuum Release Unit Vacuum Filter



- This is a vacuum release mechanism-equipped vacuum release unit designed for a comprehensive vacuum generator.
- This unit adjusts the vacuum release air retaining vacuum generators' vacuum characteristics as they are.
- By newly adding pressure adjusting function to flow adjusting function, it enable to prevent works from being blown away.



Installed between the Vacuum Pad and the Vacuum Generator, the filter removes dust and dirt having entered from the pad and thus prevents troubles of the Vacuum Generator.

Small-sized Vacuum Filter

- Minimun volume vacuum filters Very effective for use in applications requiring high cycling rates
- Two different sizes of filter elements (different filtering areas) can be selected depending upon the quantity of dust gathered and element replacement times.

Large Flow Vacuum Filter



- Flow rate: 360ℓ/min[ANR]. Vacuum filter for large flow vacuum generators and vacuum pumps.
- Four types of filtration accuracy can be selected according to applications.

Small Vacuum Regulator Free Holder



- Not only primary pressure, terminal pressure can be controlled.
- Best suitable for controlling primary pressure of smallsized vacuum pump.
- Installing between vacuum valve and vacuum pad, pressure control of individual pad is possible.
- 3 selections of pressure display



When the adsorption surface of pad does not placed at a right angle against work piece and the angle is not stable, Free holder permits the pad to be inclined freely.

Fall Prevention Valve



- Even if a work piece drops, the vacuum for other work pieces are retained.
- New variations for pad diameter : ø60~ø100 have been introduced. Details are released on PDF catalogue.

Tube Series

Polyurethane Tube Soft Polyurethane Tube Air Exclusive Polyurethane Tube



- Featuring excellent flexibility, best suitable for compact pipina
- 10 different colors available.
- Tube color: Black, Red, Orange, Ocher, Yellow, Green, Blue, Clear blue, Transparent, Milk-white
- Size: 14 sizes (Inch sizes are available.)



- Because of ultra soft property, the installation to a narrow space and use requiring a small bending radius are possible
- Tube color: Clear black, Clear orange, Clear yellow, Clear green, Clear blue, Transparent Size: 5 sizes
- This polyurethane tube has achieved 20% cost saving compared to conventional Polyurethane Tube (UB)
- Featuring excellent flexibility, best suitable for compact piping.
- Tube color:
- Black, Clear blue Size: 6 sizes

Low-Friction Polyurethane Tube Nylon Tube



- The polyurethane tube, featuring excellent flexiblity, helps compact piping requiring small bending radius.
 Tubes come in a variety of colors so that pipings can be
- identified by color or can be completed in the same colors as the devices.
- The friction factor is one third (1/3) of PISCO Polyurethane Tube standard type.
- Tube color:
- Black, Yellow, Green, Blue, Milk-white Size: 5 sizes

- For higher pressure and larger flow.Featuring excellent pressure resistance, Nylon tube can be used under high pressure.
- Tube comes in a variety of 9 colors.
- Tube color:
- Black, Red, Orange, Ocher, Yellow, Green, Blue, Clear blue, Milk-white
- Size: 11 sizes (Inch sizes are available.)

Soft Nylon Tube



- For small bending radius.Featuring excellent pressure resistance, Soft Nylon tube can be used under high pressure
- Tube comes in a variety of 12 colors.
- Tube color:
- Black, Red, Orange, Ocher, Yellow, Green, Blue, Clear blue, Milk-white, Brown, Yellow green, Pink
- Size: 6 sizes

Vacuum Tube



- Featuring excellent flexibility, best suitable for the piping in swinging parts.
- Best suitable for compact piping requiring small.
- Tube color: Transparent
- Size: 5 sizes



- Best suitable for double acting actuators requiring multicore piping.
- Tube color:
- 10 color combinations Size: 6 sizes

Multi-core Planar Tube Soft Muti-core Planar Tube



- Featuring ultra soft property, best suitable for double acting actuators requiring simple piping of multiple lines.
- Tube color:
- 6 color combinations Size: 5 sizes

Tube Series

Polyurethane Coiling Tube Nylon Coiling Tube Twin Coiling Tube



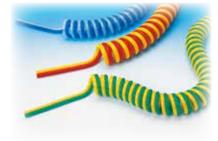
- Featuring flexible urethane tube, best suitable for piping of air tools
- Tube color: Black, Red, Orange, Ocher, Yellow, Green, Blue, Clear blue, Transparent, Milk-white
- Size: 6 sizes



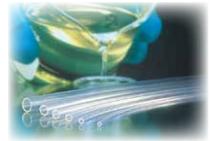
Featuring resilient nylon tube, best suitable for piping of air tools

Tube color:

Black, Red, Orange, Ocher, Yellow, Green, Blue, Clear blue, Milk-white Size: 5 sizes



- This coiling tube has two cores. The twin coiling tube permits compact piping for moving parts
- Tube color: 10 color combinations
- Size: 6 sizes



- Superior chemical and weather resistance makes Fluororesin Tube best suited for chemical, foodprocessing, medical care and semiconductor applications.
- Superior interior surface smoothness, transparency and purity.
- Extensive service temperature range
- Tube color:
- Transparent Size: 12 sizes(Inch sizes are available.)

Fluororesin (PFA) Tube Fluororesin (FEP) Tube Polyamide Tube



Compared to our SFT tube, we successfully reduced cost by 44% average.

- Tube color: Black, Transparent
- Size: 12 sizes(Inch sizes are available.)



- Polyamide Tube, which satisfies the Food and Additives Standard (Welfare Ministry Notice No. 370) in Japan, can be used for food processing.
- Tube color: Milk-white
- Size: 9 sizes

Clean-room Ready Tube Polyolefin Tube Soft Polyolefin Tube



- Products are processed and packaged under clean-room conditions, and stored in clean-room conditions of class 1.000 or belo
- Delivered in antistatic dearation package to minimize sticking dust
- Tube color: Transparent



- Adopting a polyolefin type resin suitable for clean environment
- Compared to Soft Polyolefin tube, it is suitable for application requiring sufficient flow rate.
- Tube color: Black, Clear red, Clear vellow, Clear green, Clear blue, Clear white
- Size: 8 sizes(Inch sizes are available.)



- Adopting a polyolefin type resin suitable for clean environment
- Compared to Polyolefin tube, it is suitable for applications requiring flexible piping.
- Tube color:
- Black, Clear red, Clear vellow, Clear green, Clear blue, Clear white
- Size: 8 sizes(Inch sizes are available.)



Anti-Spatter Tube Antistatic Tube Tube Binder

- This tube covered with flame-retardant resin (V-0 equivalent) exhibits an excellent spatter resistance
- Tube color: Black
- Size: 5 sizes



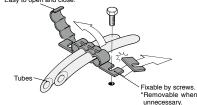
The Antistatic Tube is best suited for use on the manufacturing or assembly line that requies dissipation of static electricity and prevention of electrification. It proves more effective when used in combination with the Antistatic Tube Fitting. (Volume resistance: $1.4 \times 10^{\circ}\Omega$).

Tube color: Black

Size: 6 sizes



Tube Binder can easily bind multiple tubes. Easy to open and close.



Insert Ring



- The Insert Ring, inserted in a tube, prevents the tube from contracting.
- Even a very soft tube can be used with the Tube Fitting, if the Insert Ring is inserted in the connecting portion of the tube. (UD tube, etc.)
- The Insert Ring should be used when water is supplied to the Tube Fitting.

Tube Cutter



New blade edge is ready just by rotating double sided angle blade 180 degree.



Tube Shears is capable of smoothly cutting tubing for pneumatic piping.

Anti-spatter Tube Cover Peeler Tube Reel



- Peeling only the flame-retardant cover of PISCO anti-spatter tube (FB tube) like sharpening a pencil.
- No damage to the inner tube.
- The transparent body enables to check cutting progress easily.



- It is very easy to reload / replace tubes.
- 4 types of reels are available in accordance with the tube diameter to be used

Plarailchains Series

Plarailchains HPU Series Plarailchains HPO Series Plarailchains HPK Series



Flaps open and close on either side.

Visual check of the contents with the flaps closed



Full cover type flaps prevent entry of dust.Flaps open and close on either side.



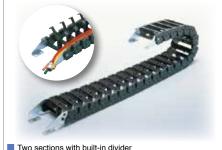
Simple design for OEM

No flaps

Plarailchains HPM Series Plarailchains HPE Series Plarailchains HPC Series



Full cover type plarailchain for OEM



Each section has its own flap for easy access.



Easy access with flexible flaps
 No special tools required opening the flaps. (Flaps need to be cut before first use.)

Plarailchains SP Series Plarailchains SPO Series Plarailchains SC Series



- Durable plarailchain thanks to its new design and material
- New design and material gives better protection to the contents. (Compared to our conventional model, new material used in SP series reduce wear and tear of the contents by 75 to 80%).
- Contents devider and shelves are available.
- Anti-static type, best suitable for the environment where static electricity should be dissipated, is available. (SP1520, SP2035, SP25))



- The Full-cover type Plarailchains protect cables and hoses from dust.
- Special resins reduce wear and tear of cables and hoses inside by one-fourth to one-fifth of conventional model.
- The flap opens on either side and the flap on reverse side opens as well.



- New connecting construction that is free from sliding part minimizes the generation of dust.
- Crook part is designed in hinge construction, and enable link increase or decrease.
- Classification of cables is also possible. Partition boards, shelves and racks.
- Link-against-link friction noise, which is generated when links are running, is significantly decreased thanks to use of soft material of low percussive noise.
- With our products, the usual level off noise (60 db) has been decreased to around 40 db. (This value will be changed in the environmental conditions.)
- Hard material is made into the structure as a framework of soft material, and now it is possible to prevent the decrease in products rigidity, which is incidental to soft material-based products.
- This framework also significantly decreases wear and tear on cables because inside components, which come in contact with cables, are made of soft material.
- Flaps are made of the same material as SP series products, making it possible to further increase rigidity while decreasing cable abrasion.
- Our flaps are designed not only to open left or right as desired, but also to facilitate mounting/removal. They can also be placed in any direction.
- As for fixing metal brackets, the moving end has been made incommon with the fixing end, thereby in creasing ease of selection.



[Oinch] [PNPT]

Except for a limited number of products, inch tube diameters and NPT threads as listed below are available on all the models.

Tube dia.

Dia. (mm)	ø1/8in.	ø5/32in.	ø3/16in.	ø1/4in.	ø5/16in.	ø3/8in.	ø1/2in.	ø5/8in.
Thread size								

	Unified thread	NPT thread					
Code	U10	N0	N1	N2	N3	N4	
Size	10-32 UNF	NPT1/16	NPT1/8	NPT1/4	NPT3/8	NPT1/2	

Mini

	Release ring: White	100
i-type	release ring: White	

(Omm)	PT)]	
	 and the state of	-11 A

All the PISCO models are available with mm tube diameters and PT threads as specified below.

Tube dia.

Dia. (mm)	ø1.8mm ø	2mm ø3r	nm ø4mm	ø6mm	ø8mm ø	910mm	ø12m	m ø16mm
Thread size								
Metric thread PT thread								
Code	M3	M5	M6	01	02	(03	04
Size	M3×0.5	M5×0.8	M6×1.0	R1/8	R1/4	R	3/8	R1/2
Release ring: Black								
				Mini-ty	pe release	e ring: Black	-	21

*The combinations of tube dia. and thread size are according to our Price List. Some combinations may not be available as standard product. Please contact nearest authorized distributor for details.

PRECAUTIONS

The precautions mentioned bellow are important to be read and understood before installing to prevent personal injury or damage to equipment through improper use or installation.

All products should be installed on applications that meet all specifications described in the catalog for the products.

Application

The possibility exists for any component used in fluid power systems to fail to operate properly through misusage or malfunction. The user must consider these possibilities and should provide adequate safeguards in the application or system design to prevent personal injury or property damage in the event of a malfunction.

Installation

Ensure that the end of tubing is cut square and is free from burrs and push the tubing into the fitting until it bottoms through O-ring sealing to tube end.

Do not attempt to install the products without first shutting off air to the machine.

NIHON PISCO tubings or tubings of which hardness are in excess of I.R.H.D 92 (Hs95) should be used with NIHON PISCO fittings.

Service

Before attempting to connect, disconnect, replace or repair the products, first shut off the supply air and exhaust the pressure from a line or air system.

Any product shown in the catalog must not be used for following applications.

1.Equipment used for maintaining / handling human life and body.

- 2. Equipment used for moving / transporting human.
- 3.Equipment specifically used for safety purposes.

For products suited to these applications, please consult us.

The repeatability of connection/disconnection of PISCO tubings should be limited to five times. Do not use a tubing which has a flaw or a scar because it could create an air leak.

Taper threaded fittings are precoated with a special coating (Sealock) which are reusable up to five times without additional sealing material.

Do not attempt to disassemble vacuum generators by yourselves except for the purpose of replacing a filter element, otherwise expected performance will not be demonstrated.

LIMITED WARRANTY

NIHON PISCO Co., Ltd. warrants that each product manufactured by it is free from any defect in material and workmanship for ten (10) months from the date of sale.

Nihon Pisco Co., is not liable for consequential or other damages including, but not limited to personal injury, damage, loss, or any other expense directly or indirectly arising from the use of, or inability to use, its products either separately or in combination with other products.

All other warranties expressed or implied, whether oral or written, including but not limited to warranties for fitness or merchantability for a particular purpose are expressly excluded.

This warranty is limited to replacement of the product.

All products presumed to be defective must be returned by prepaid transportation to NIHON PISCO Co., Ltd., together with information describing the product's performance and the status of malfunction. All returns require prior authorization by NIHON PISCO Co., Ltd. This warranty shall not apply to any product which has been subject to misuse, misapplication, improper installation or tampering in a way so as to affect its normal performance.



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